

# (12) UK Patent Application (19) GB (11) 2 379 656 (13) A

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**B8T TCC TTB TTC**

(56) Documents Cited

**GB 2282367 A**

**US 4540099 A**

**WO 1999/028205 A1**

**US 4516684 A**

(58) Field of Search

UK CL (Edition T ) **B8T TCA TCC TTB TTC TTT**

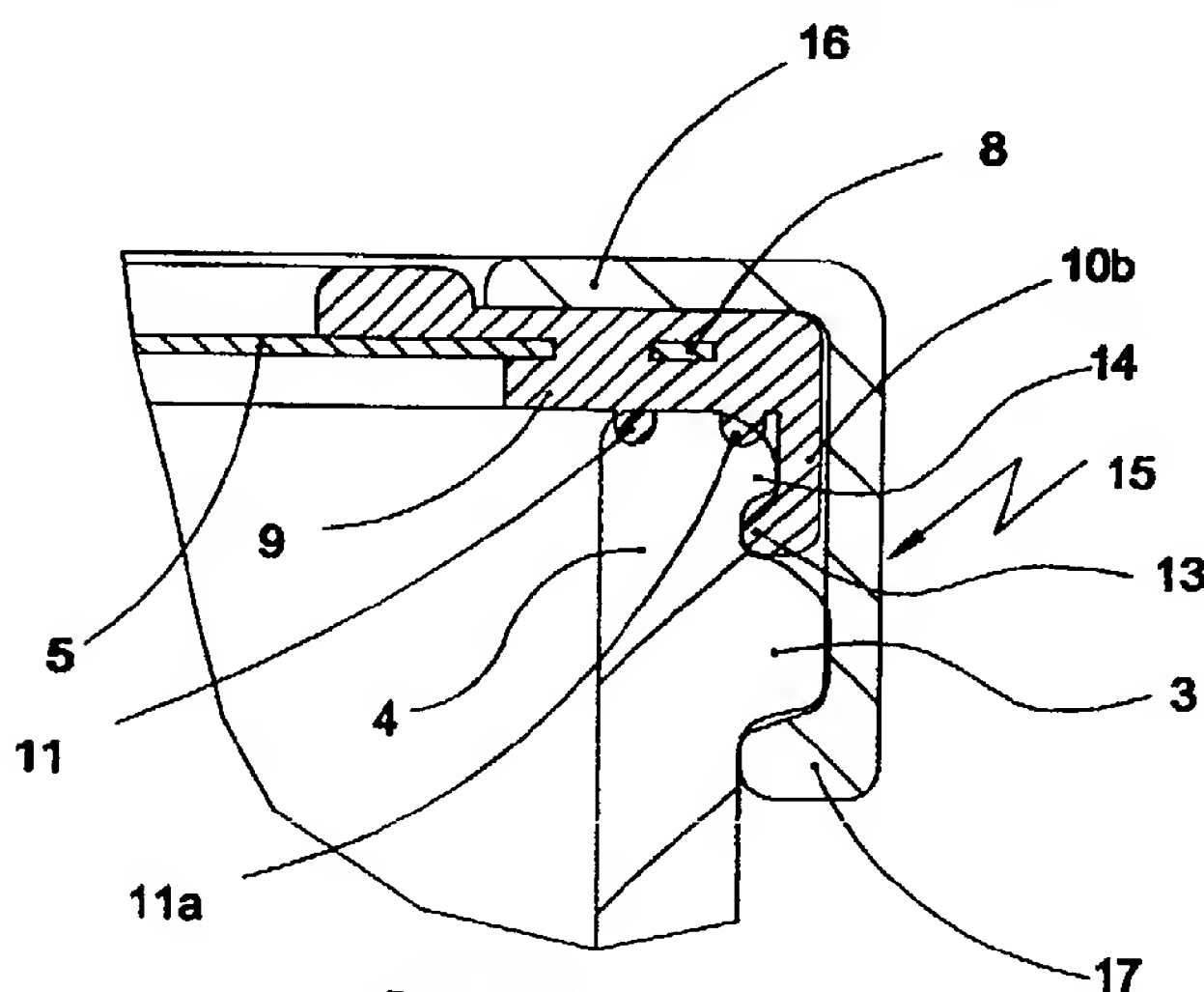
INT CL<sup>7</sup> **B65D 41/02 41/10 41/32 41/34 43/02 55/02 55/04**  
55/08

Other: **ONLINE: WPI, JAPIO, EPODOC**

(54) Abstract Title

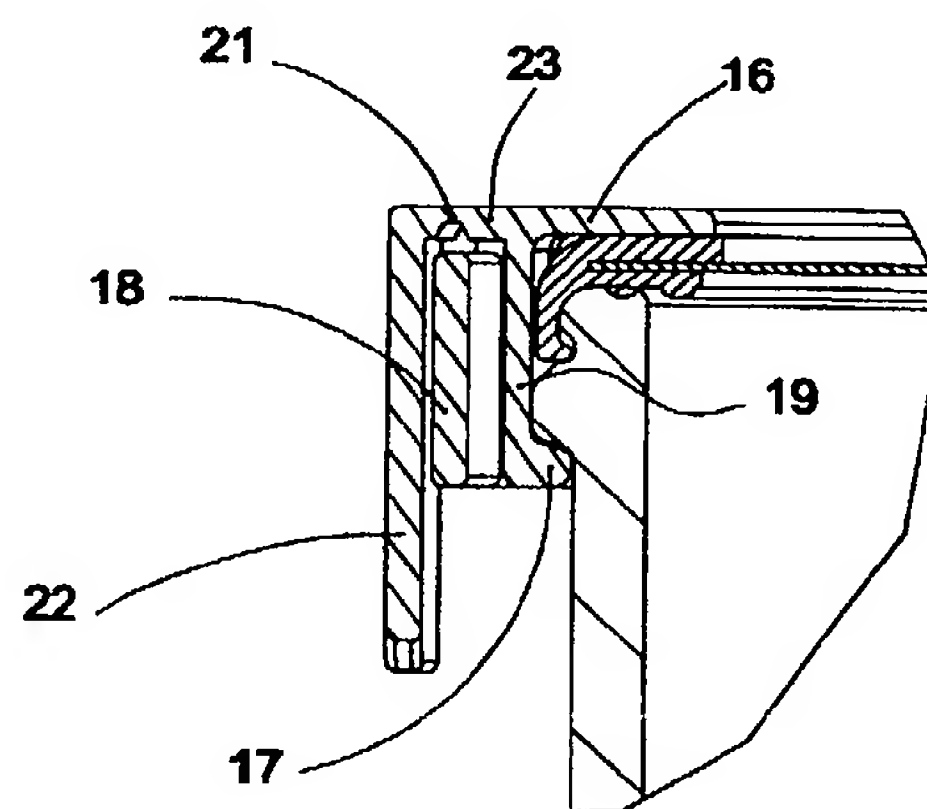
**Closure for containers of carbonated drinks and similar**

(57) Closure for a container comprises two components, the first comprising of a disk 5 fitted with sealing means 6, and the second comprising of a ring 10 having an upper wing for retaining said disk and a lower wing for fitting over a bead on the container neck, the ring 10 has at least one interlocking means. The ring may have appendixes 18 and 19 overlapping along the circumference and the interlocking means may be located in correspondence of the free appendixes 18 and 19 of the ring 10. The interlocking means may constitute at least one radial relief in the shape of a saw-tooth, and may further include a tear off tab 22 extending axially and connected to the upper wing of the ring by a shoulder 23. The joining shoulder 23 between the tab 22 and the ring 10 may be weakened along the direction of the circumference, wherein the tab 22 retains in contact the two overlapping appendixes 18 and 19 of the ring 10.



Detail "B"

FIG. 3a



Section C-C

FIG. 6

GB 2 379 656 A

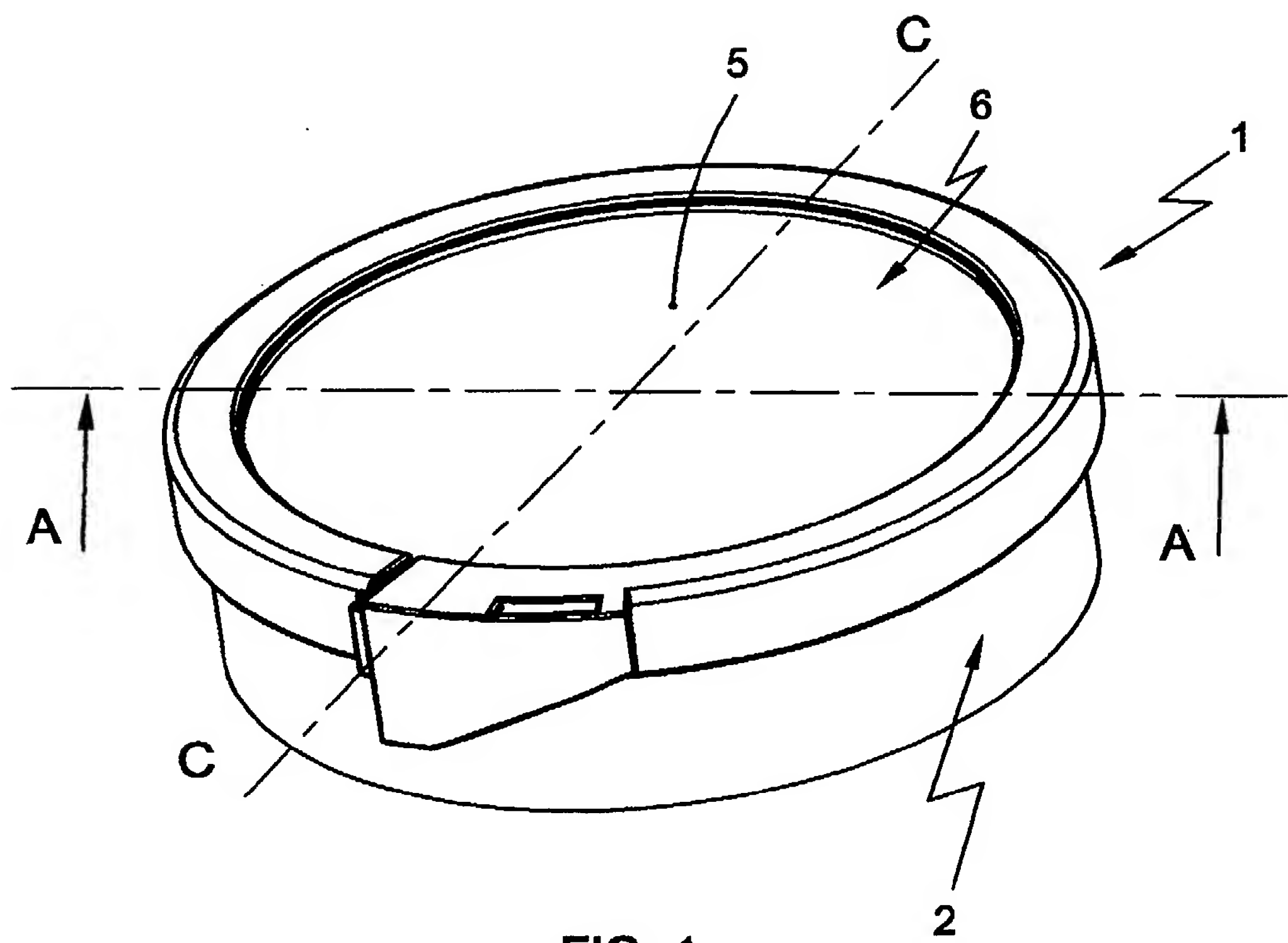


FIG. 1

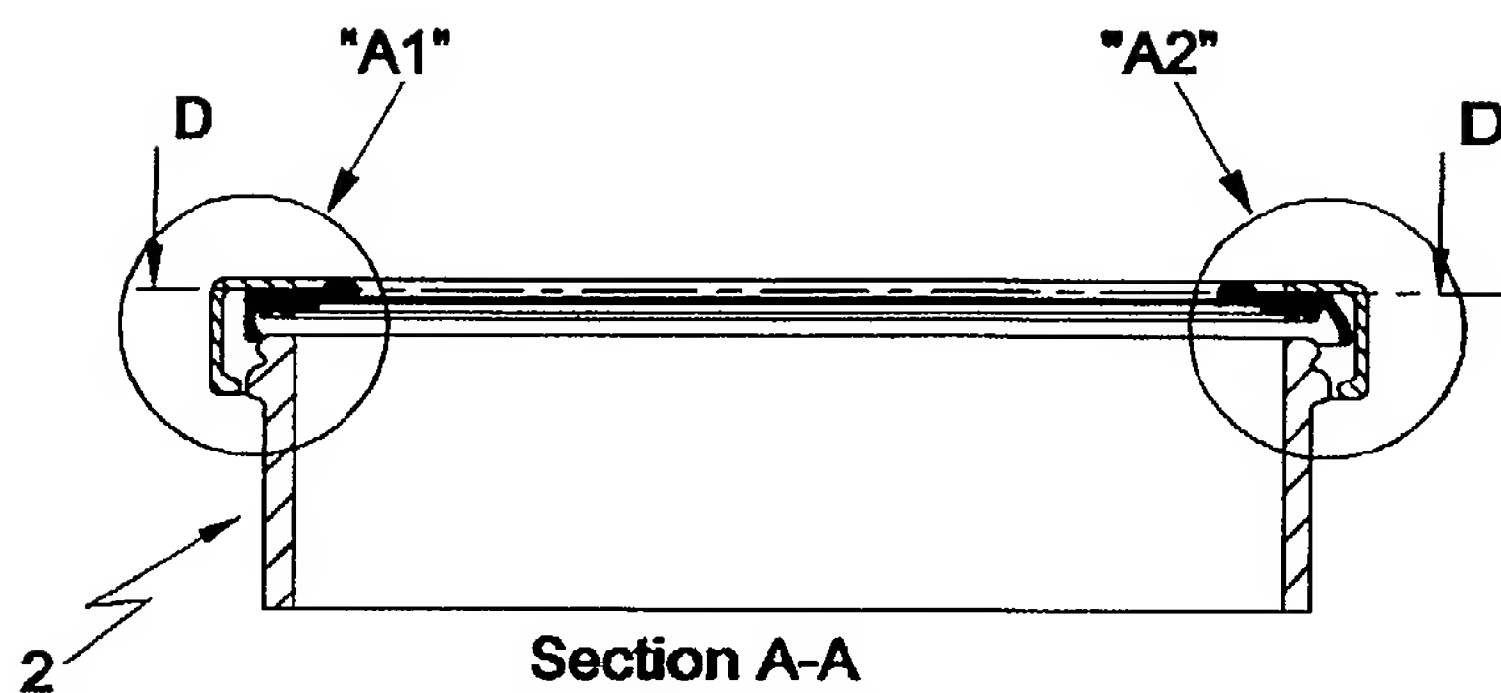


FIG. 2

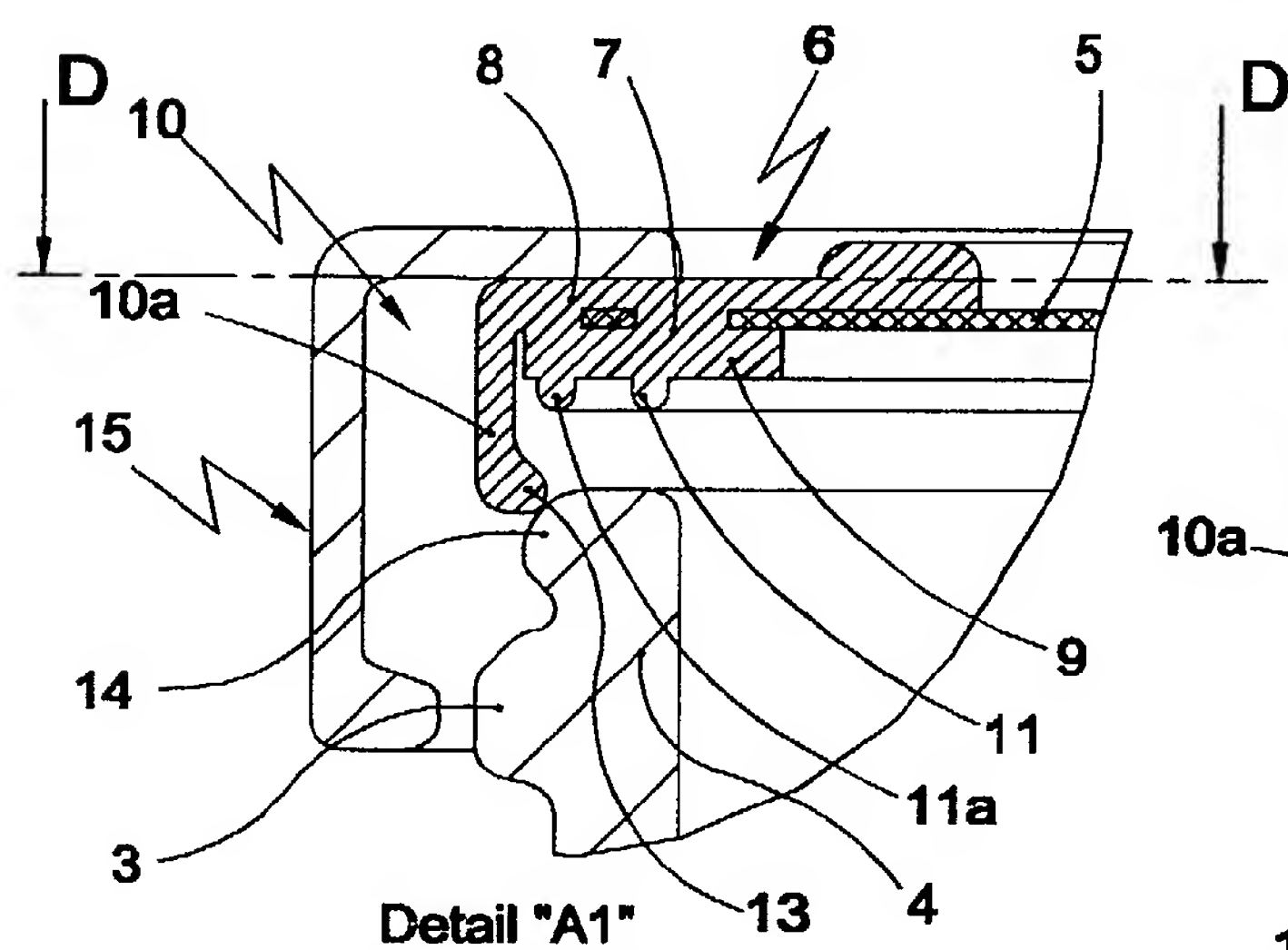


FIG. 2a

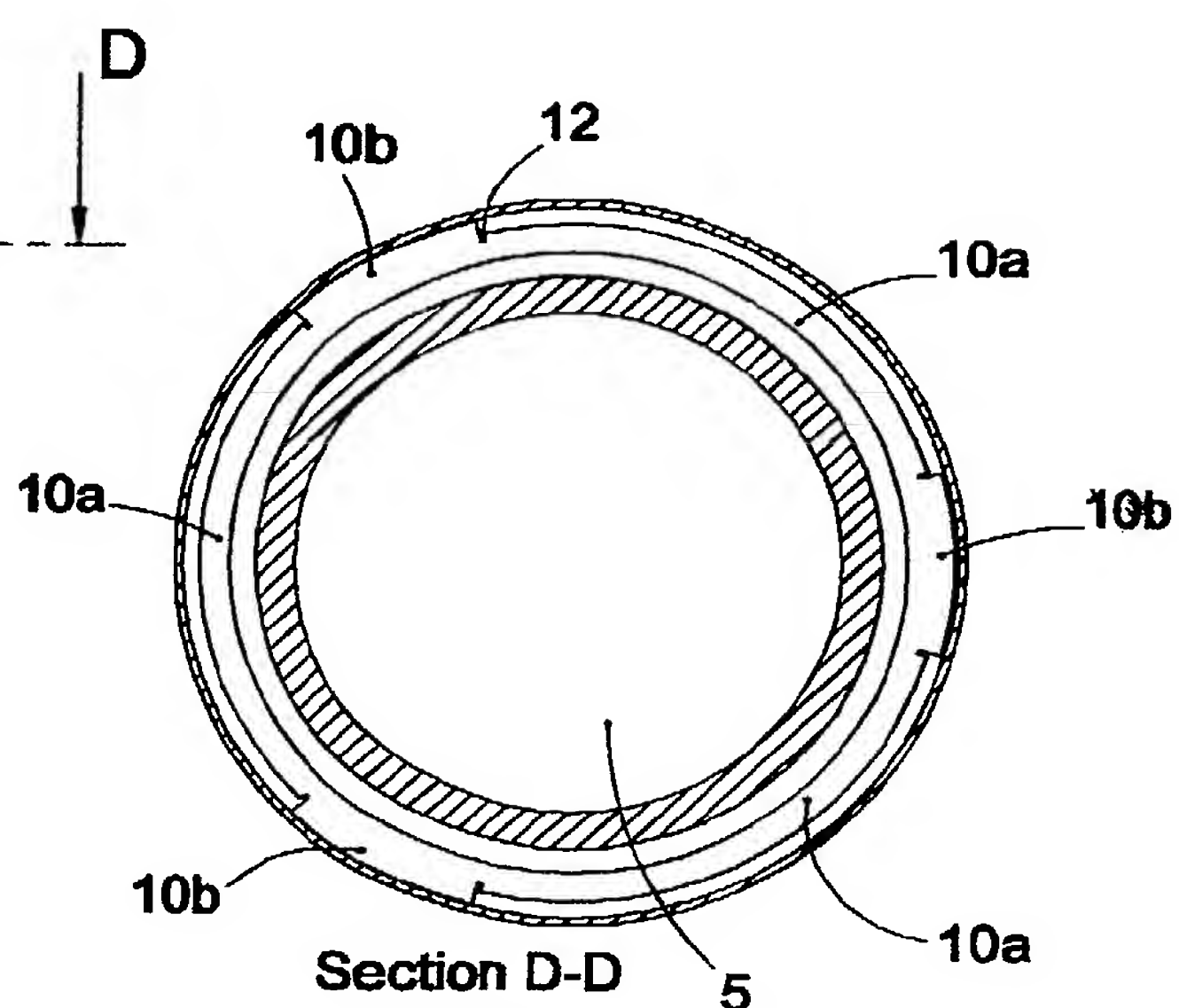


FIG. 2c

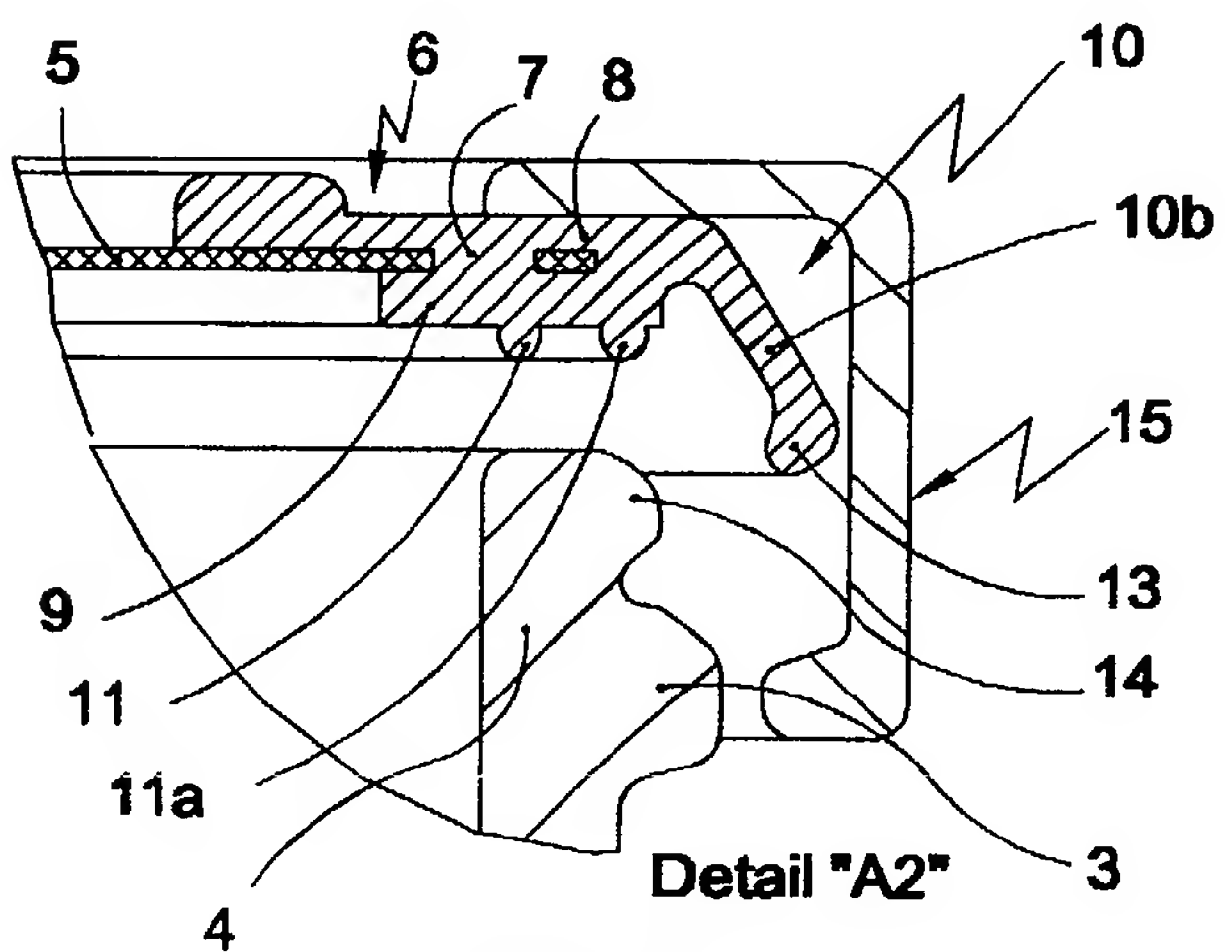


FIG. 2b

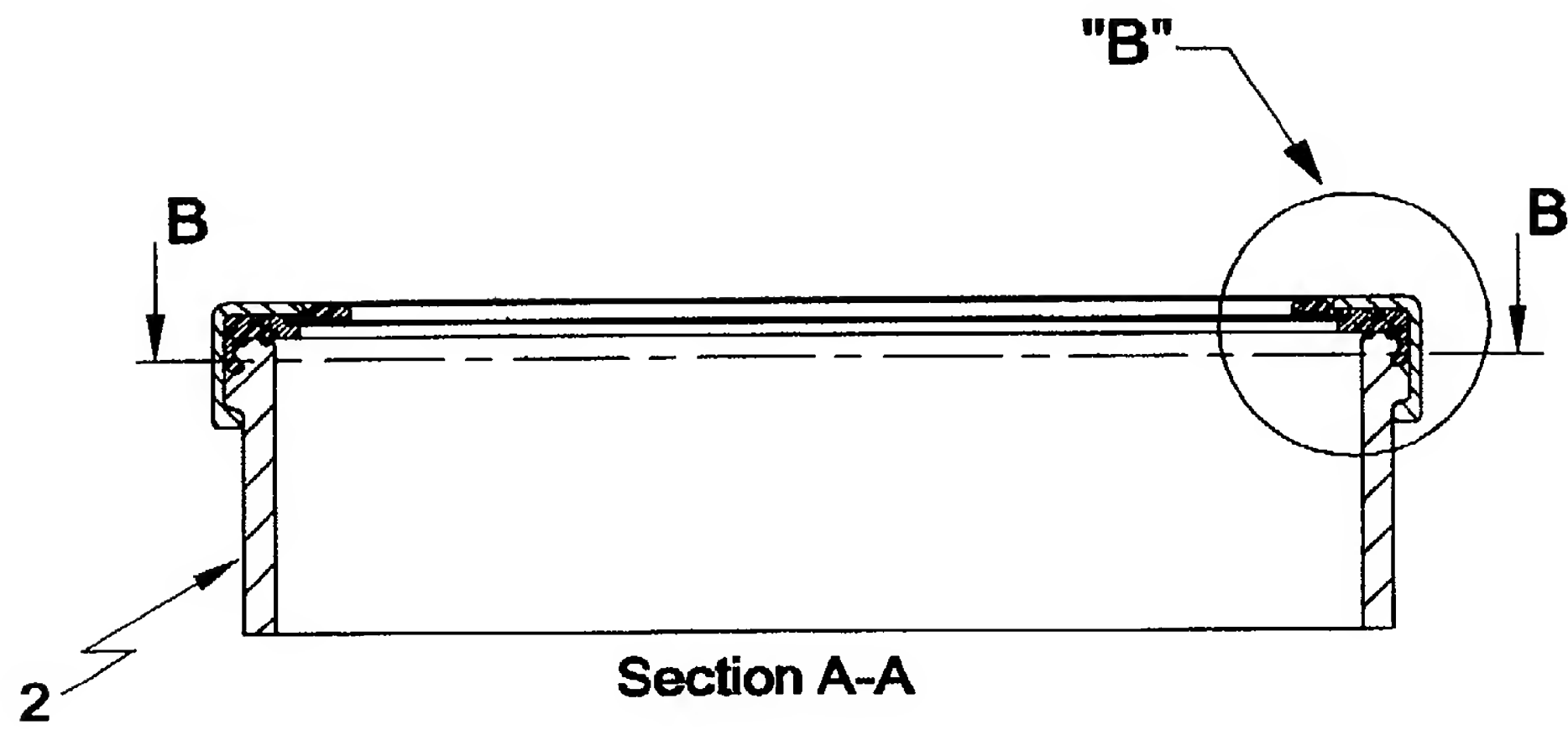
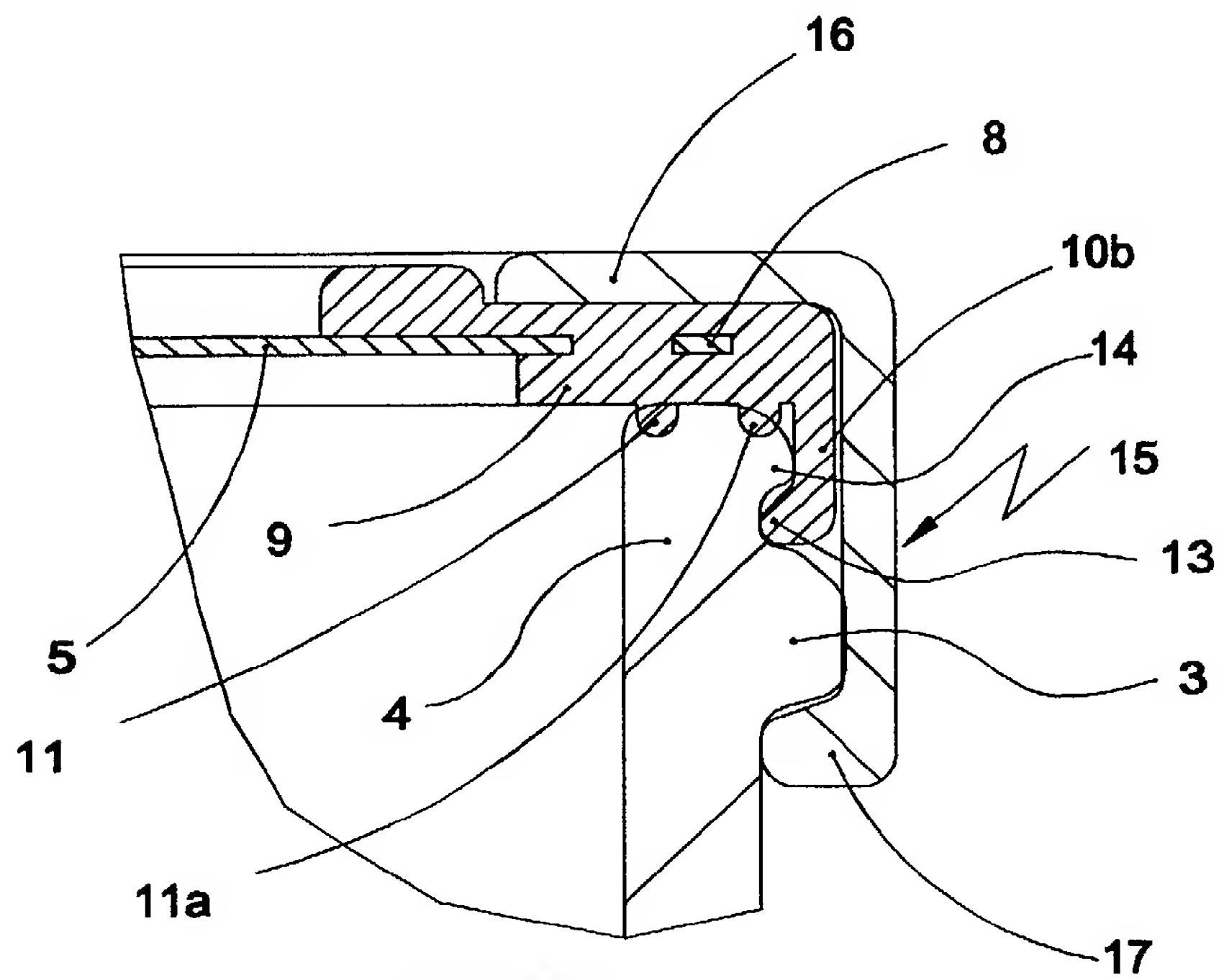
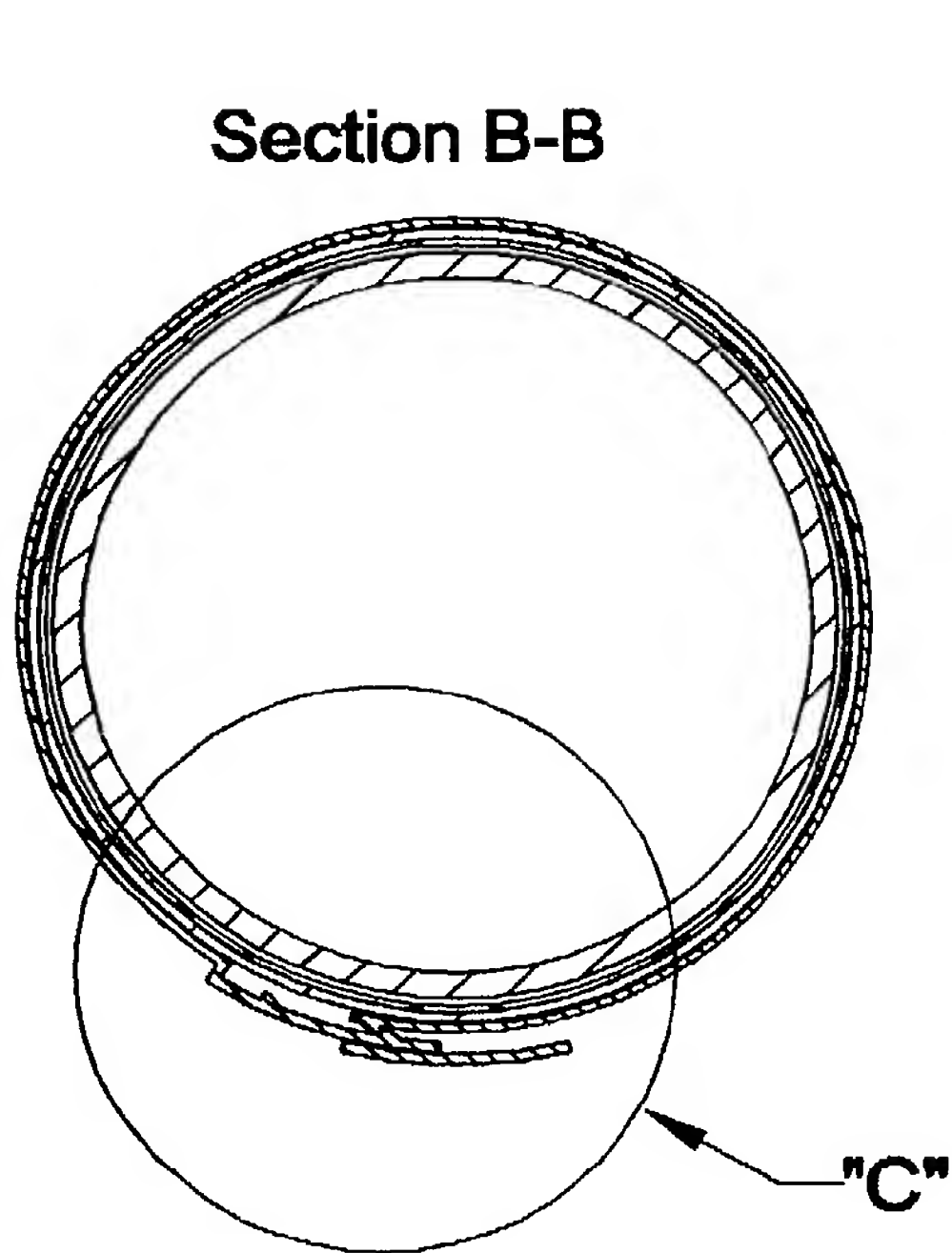


FIG. 3

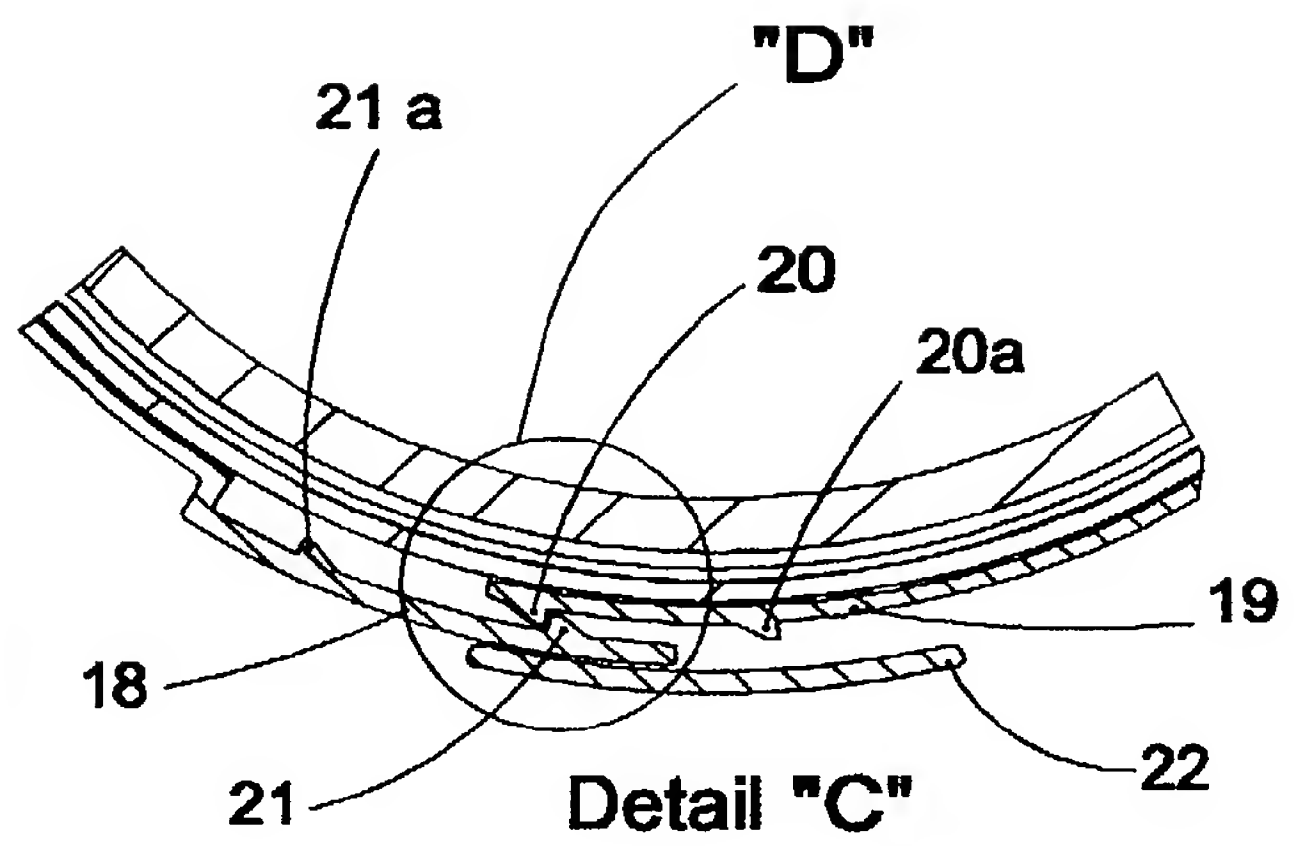


Detail "B"

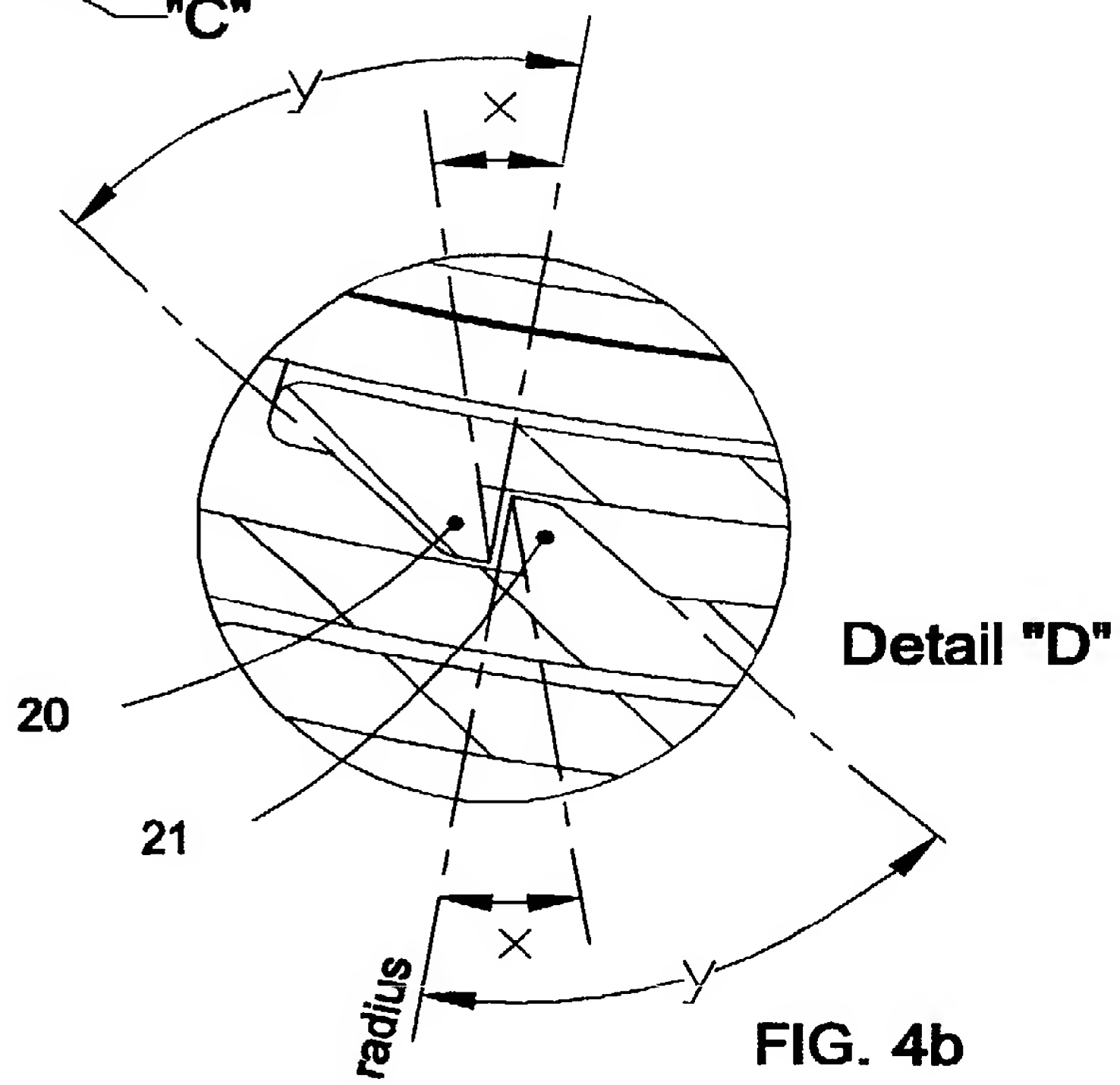
FIG. 3a



**FIG. 4**



**FIG. 4a**



**FIG. 4b**

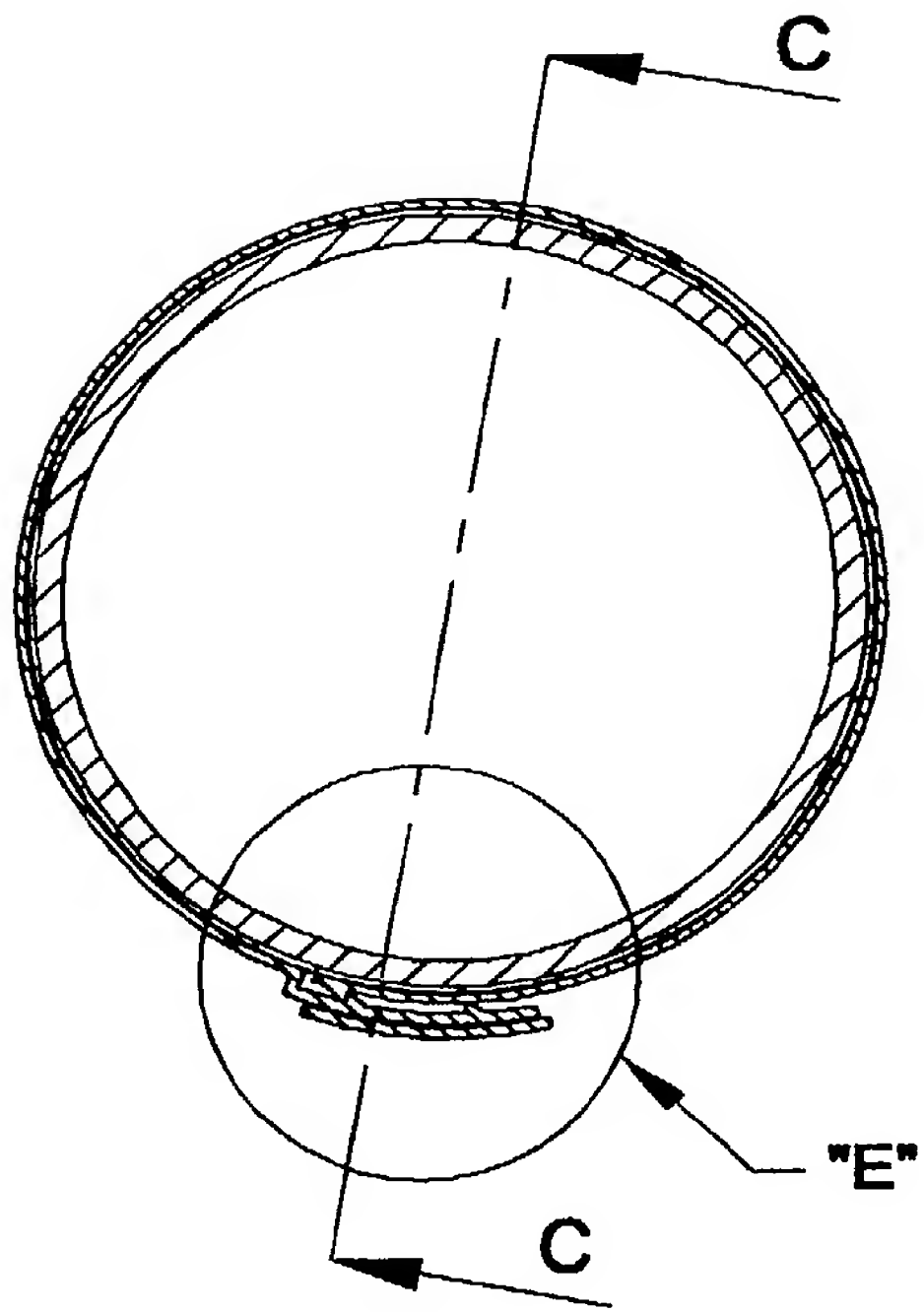


FIG. 5

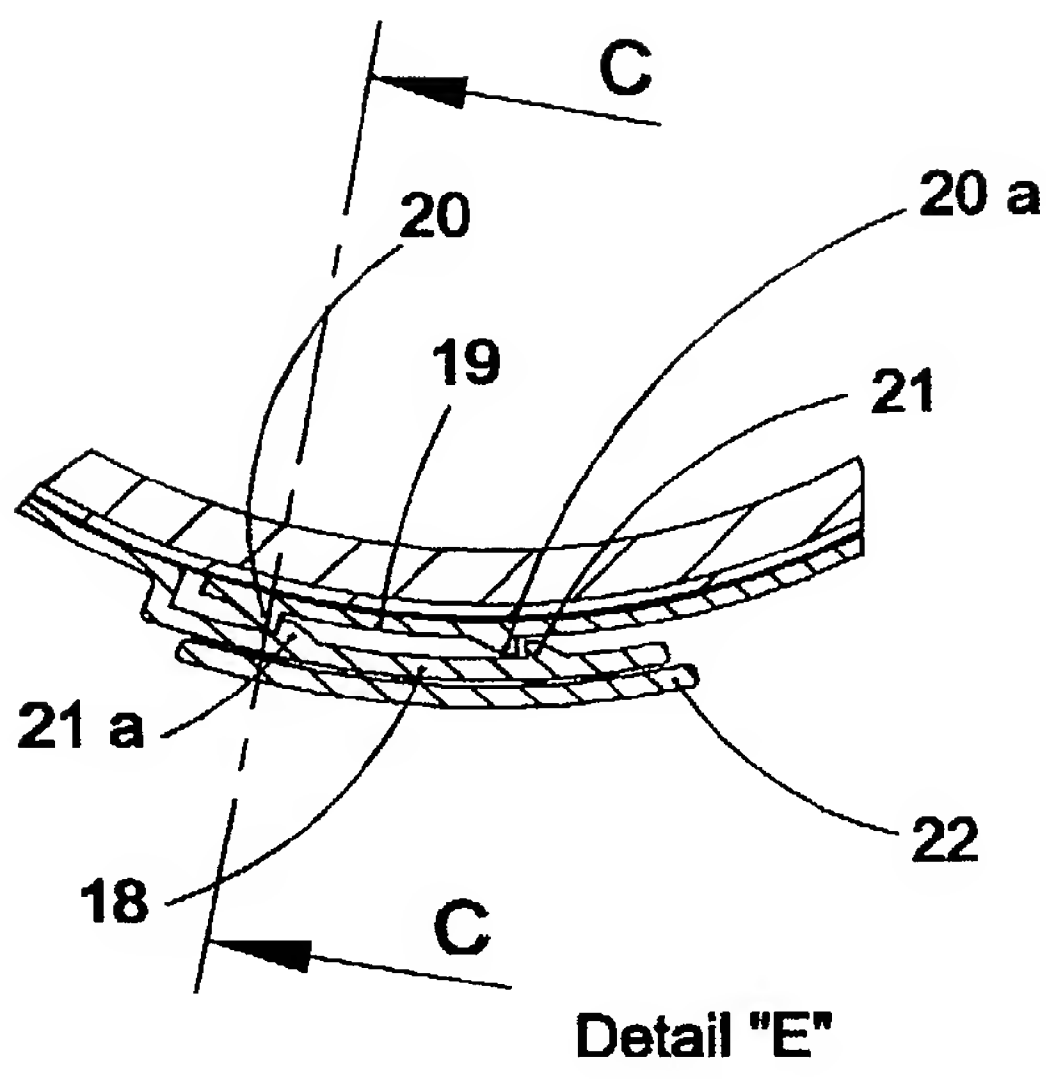
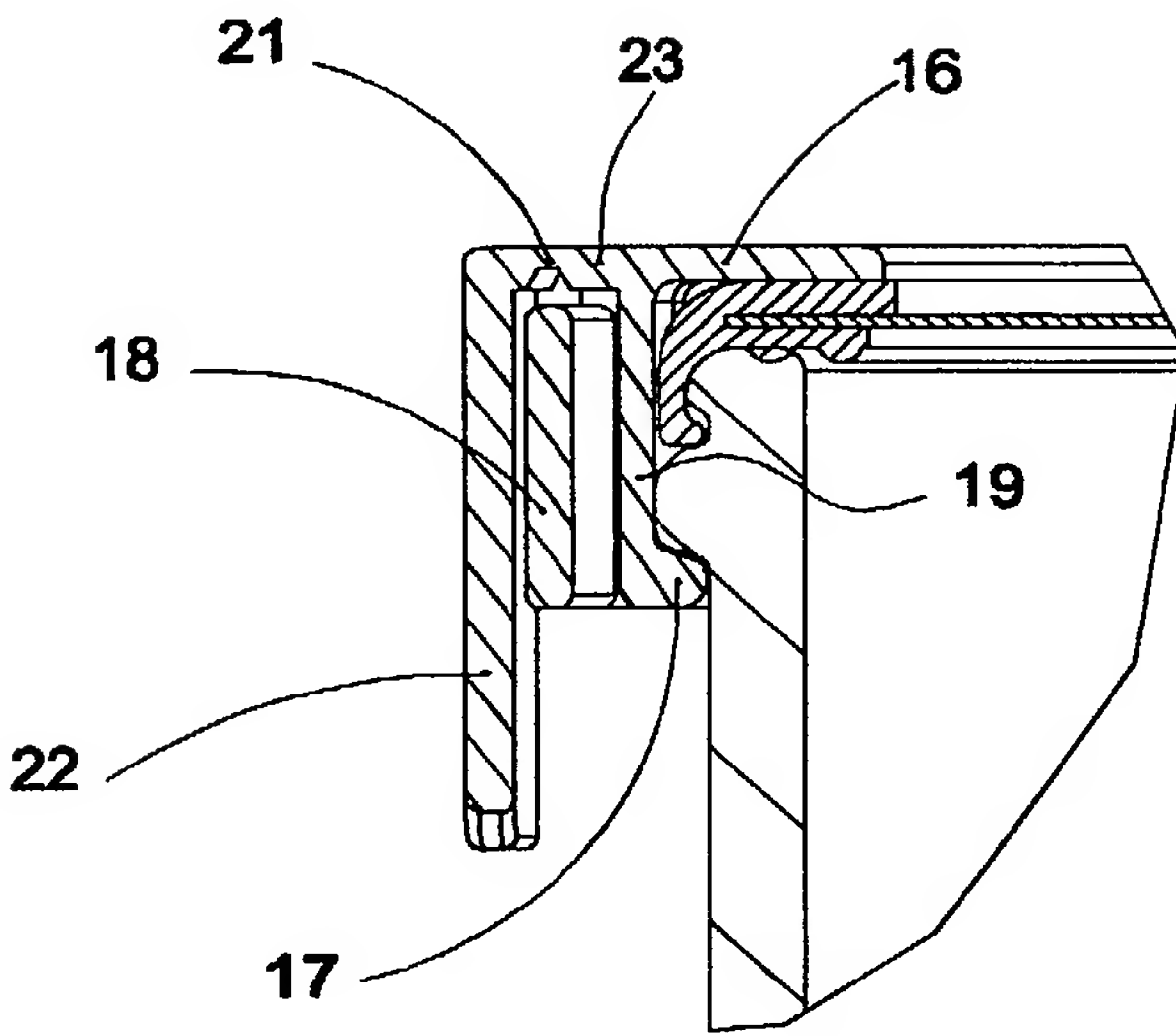


FIG. 5a



Section C-C

FIG. 6

**CLOSURE FOR CONTAINERS OF CARBONATED DRINKS AND SIMILAR**

The invention relates to a closure for containers with an opening with a bead extending along the whole perimeter of the opening itself and destined to contain drinks in general and carbonated drinks in particular.

Such closures are normally composed of a closure crimped or in some way anchored directly to the opening finish by means of a ring-type relief or a bayonet system.

Such type of closures have been known for years and are diffused in the drinks market generally produced in metal or plastic and suitable for containers either made of glass or plastic.

Such solutions are generally without tamper-evident seal and therefore it is added afterwards a paper label over both closure and container or else the closure itself is secured by means of a heat-shrunk sleeve.

Furthermore in other cases, as in the so-called "crown cork", it is necessary to use a tool to be able to open the container.

Another problem normally encountered in the solutions using plastic materials is that of permeability to gases that in this case is particularly evident when coupled with containers with a large opening and liquid products sensitive to loss of carbonation or to oxidation.

The aim of the invention is to produce a closure of the type described above that would allow its usage on containers for carbonated drinks, while being easy and relatively economical to produce, and would allow to maintain a seal while under pressure and would allow opening the closure by the simple pulling of a tab without the assistance of tools or special skills.

The objective of the invention is achieved by means of a closure composed of two elements: a first element that includes a disk with means of sealing for the opening of the container while a second element, in the shape of a ring, retains the first element onto the opening by anchoring it to the bead extending along the perimeter of the opening finish of the container itself.

The first element is formed by a metallic disk that includes a seal of suitable material moulded over onto it in such a position as to embrace the external periphery of the

opening finish for a predetermined height while a circular flange in contact with the inside of the container seals the opening of the container.

The second element is formed by a ring with a "C" shaped section that embraces the disk and the outer perimeter of the bead extending around the opening of the container.

Such element is pre-assembled to the disk and therefore the two elements are applied to the container together and at the same time.

In accordance with the invention at the time of capping the ring is not deformed by elasticity to go over the external side of the bead of the opening of the container but, as the length of its circumference is adjustable, it is pre-assembled with a diameter slightly wider than of the external bead of the opening of the container.

When the closure settles onto the opening of the container with a suitable capping machinery the ring is tightened that will then adopt the final dimension useful to retain the disk in a sealing relationship onto the opening of the container. Advantageously the ring is fitted with a pull tab that maintains in the locked position the two overlapped ends of the ring itself, while at the moment of opening the container the tab may be removed or bent to allow the unlocking of the two ends.

The present invention, as it will be better explained later, allows furthermore other and further advantages that will be illustrated in the description of the preferred solution together with the drawings where in:

FIG. 1 is represented a prospective view of the complete closure, fixed on the container finish,

FIG. 2 is represented a vertical section of the closure according to axis A-A, with the retaining ring in a intermediate position before tightening

FIG. 2a is represented a detail of the vertical section of FIG. 2 .

FIG. 2b is represented another detail of the vertical section of FIG.2.

FIG. 2c is represented an orizontal section along the axis D-D of the closure.

FIG. 3 is represented a vertical section of the closure according to axis A-A with the retaining ring in the final sealing position.

FIG. 3a is represented a detail of the vertical section of FIG: 3.

FIG. 4 is represented a orizontal section along the axis B-B of the closure with the retaining ring in the intermediate position before tightening.

FIG. 4a is represented a detail of FIG.4.



FIG. 4b is represented a detail of FIG. 4a.

FIG. 5 is represented an orizontal section along the axis B-B of the closure with the retaining ring in the final sealing position.

FIG. 5a is represented a detail of FIG: 5.

FIG. 6 is represented a detail of a vertical section of the closure along the axis C-C passing across the pull- tab.

With reference from FIG. 1 to FIG. 3a, it is overall indicated with 1 a closure applied to a container 2 fitted with a circular lip 3 extending along the external perimeter of its neck 4.

The closure 1 is composed of a disk-like element 5 preferably in metal including sealing means , and produced by over moulding a crown in plastic materials 6 that covers the outer edge of the disk component itself.

In order to guarantee the anchoring between the two components described above, in the disk-like element 5 are made holes 7 near its external edge that allows to connect the upper side 8 and the lower side 9 of crown 6.

Crown 6 extends downward on the outer bead of the neck of container 2 for a short space by means of a circular flange 10 while two circular relieves 11 and 11a lie over the flat surface of the neck opening 4 assuring the sealing under pressure.

The circular flange 10 consists of a plurality of binding segments 10a and 10b. Said binding segments are separate from each other by slots 12. In order to secure the disk-like element 5 inside of the looking ring 15 before capping at least three of the binding segments are moulded bent outwards as show in the right side of FIG. 2 and in FIG. 2b where are numbered with 10b.

Externally to the disk-like element 5 is mounted a ring overall indicated with 15 which has a "C" shaped axial section whose upper wing 16 lies unto the upper wall 8 of crown 6 while the lower wing 17 engages under the bead of the lip 3 of the neck of the container 2. Ring 15 is fitted with an interruption along its circumference and the connection between its two free ends is obtained by means of two appendixes 18 and 19 that overlap for a limited space as indicated in FIG.4 and FIG.4a.

The closure, before been applied to the container is pre-assembled with appendixes 18 and 19 partially overlapping. On the external surface of appendix 19 are positioned axial saw-tooth indicated as 20 and 20a, while on the internal surface of appendix 18

are positioned axial saw-teeth 21 and 21a. In the intermediate pre-assembly position at least one tooth 20 is engages onto one tooth 21.

Advantageously, as indicated in FIG.4b the inclined back of saw tooth 20 is oriented towards appendix 18 helping the overcoming of tooth 21 whose back is instead oriented towards the appendix 19. The face of tooth 20 forms preferably a "x" angle comprised within 5° and 20° with the radius passing on the edge of the tooth, while the back will have an angle "Y" comprised within 60° and 75°. The inclination of the two opposite faces overlapping of the saw-teeth 20 and 21 facilitate the engagement of the two appendixes of the ring and their correct positioning.

The FIG 6 shows as the positioning is also assured by means of a tab 22 extending axially in correspondence with appendix 19 and connected by means a shoulder 23 to the upper wing 16 of ring 15.

Shoulder 23 is fitted with a weakening line 21 that allows the separation of tab 22 from ring 15 at the moment of opening the container 2. The tear-off tab 22, during the phase preceding the capping operation, maintains in position the overlapping appendixes of the ring thus avoiding that the ring opens up and therefore that the disk-shaped top comes apart from the rest of the closure.

During the capping operation the closure is positioned on top of the neck of container 2 and ring 15 positions itself around neck finish 3 without any interference between the neck finish and the lower wing 17 of the closure. By means of a suitable capping head a vertical pressure is applied onto the closure and by means of mobile radial elements on the capping head the external diameter of ring 15 is reduced by increasing the overlapping of the two appendixes 18 and 19. Preferably, as shown in the FIG. 5 and FIG. 5a of the example of realisation of the invention the saw-teeth are at least two for each appendix.

It is thus achieved the overcoming of the saw-teeth 21 and 21a in relation to saw-teeth 20 and 20a, securing the positioning of wing 17 under the circular bead 3 of opening finish 4 of container 2.

In this way it is improved the seal of the container by means of appendixes 11 and 11a of crown 6 that position themselves on the top surface of opening finish 4 of container 2. The tear tab 22 will undergo a deformation by elasticity during such overcoming and, when the two appendixes 18 and 19 will have reached the final position, it will ensure the irreversibility of their sliding movement and it will avoid therefore the accidental opening of the container.

At the same time the binding segments 10a snap under the bead 14 of opening finish 4 of container 2.

The binding segments 10b moulded bent outwardly thanks to their flexibility bend towards the bead 14 and engage under the same bead 14 like the other binding segments 10a. Between the lower part of the bottle bead 14 and the upper part of the bead 13 of the binding segments 10a and 10b a suitable gap is provided for allowing the venting process during opening.

The consumer, in order to open the container, will have to flip upwards the tear off tab 22 freeing in the process the two appendixes 18 and 19 of ring 15 and by applying a full force in a radial direction the saw-teeth will be disengaged, the ring will be open and it will be possible to remove it and therefore freeing the disk-like element of the top seal.

The sealing means 11 and 11a relax or loose the pressure applied over the mouth of the container 2 for hermetic purpose. Thus the venting process take place in a secure way , considering that the binding segments 10a grip under the neck finish bead 14 of the container 2. The binding segments 10b thanks to their resilient memory bend outwardly and consumer can use one of them to pull-off the disk-like element 5 from the container.

The closure, according to the present invention, is assembled to form a single element which can be handled individually simply by inserting along axis x-x the first element onto the second element of ring-like form partially closed, so that the two elements do not become separated during handling and transport.

The closure, assembled in such a way, is ready to be positioned onto the opening finish of container by means of a device that exerts a vertical pressure and at the same time tightens its external lateral surface.

The advantage that is obtained from using a closure according to the invention consists in the fact that the ring that secures the top to the container is not deformed by elasticity during the capping operation but it is tightened around the opening finish by means of a radial movement without any stress being applied to the closure.

In this way any deformation or enlargement that may compromise the seal is avoided, the materials employed to manufacture the ring need not be particularly resilient and tough at the same time, and therefore difficult compromising solutions are avoided where maintaining the seal over a long period of time, particularly for carbonated products or sensitive to oxidising or to contact with other gases, is not easy. Another

advantage that is obtained with a closure according to the invention is to have an axial push that acts on wing 17 of the ring that may be sized as required due to the fact that it does not have to overcome elastically the opening finish 3 during capping, and such feature makes this closure particularly suitable for capping large mouth containers.

The axial pressure is marginal on the saw-teeth that hold the two appendixes of the ring together and therefore it is sufficient a minimum contrast to hold them together. Such a contrast is assured by a tab that when flipped upward at the moment of opening is used as grip to release the ring and to separate it from the container.

The closure according to the invention allows therefore the closing of containers for carbonated drinks overcoming the setbacks presented by devices of known techniques.

The present invention is realised in a device that guaranteed the seal of pressured containers and at the same time is of easy and simple fabrication and of easy use.

Obviously an expert of this technology in order to satisfy specific and contingent requirements may introduce numerous specifications and variations to the closure as described above, without departing the scope thereof as defined by the following claims.

## CLAIMS

1. Closure for containers for carbonated drinks and non carbonated drinks made of two components: the first in the shape of a disk fitted with sealing means to the finish of the container and a second element in the shape of a ring having axially a "C" shaped section where an upper wing holds the above mentioned disk while the lower wing is positioned below a bead extended along the whole external perimeter of the neck of the opening of the container, characterised by the fact that the ring is interrupted in at least one point and that interlocking means are provided on it.
2. Closure according to claim 1 in which the interrupted ring has the appendixes overlapping along the circumference.
3. Closure according to claims 1 and 2 in which the interlocking means are located in correspondence of the free appendixes 18 and 19 of the ring overlapping along the circumference and in contact between themselves.
4. Closure according to claim 3 in which the interlocking means located in correspondence of the internal free appendix of the ring are constituted by at least one radial relief in the shape of a saw-tooth.
5. Closure according to claim 3 in which the interlocking means located in correspondence of the external free appendix of the ring are constituted by at least two radial relieves in the shape of a saw-tooth.
6. Closure according to claims 1 and 2 in which the interlocking means located in correspondence of the internal free appendix of the ring include a tear off tab 22 extending axially in correspondence of such an appendix and connected to the upper wing of the ring by means of a shoulder 23.
7. Closure according to claim 6 in which the joining shoulder between the tab 22 and the ring 10 is weakened along the direction of the circumference.
8. Closure according to claims 6 and 7 in which the tab 22 retains in contact the two overlapping appendixes 18 and 19 of the ring when these are in working position.



INVESTOR IN PEOPLE

**Application No:** GB 0122099.5  
**Claims searched:** 1-8

**Examiner:** Darren Williams  
**Date of search:** 27 February 2002

## **Patents Act 1977**

### **Search Report under Section 17**

#### **Databases searched:**

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK Cl (Ed.T): B8T (TCC, TCA, TTB, TTC, TTT)

Int Cl (Ed.7): B65D 41/02, 41/10, 41/32, 41/34, 43/02, 55/02, 55/04, 55/08

Other: Online: WPI, JAPIO, EPODOC

#### **Documents considered to be relevant:**

Category	Identity of document and relevant passage	Relevant to claims
A	GB 2282367 A (BEESON)	
A	WO 99/28205 A1 (C.T.E.B.)	
A	US 4540099 (SWARTZBAUGH)	
A	US 4516684 (WALTER)	

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